Attitude Control using three Control Moment Gyros

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In the case of a three-axis attitude control of spacecraft by control moment gyros (CMG), more than three CMGs are typically used for the redundancy. Even when one CMG fails and the redundancy is lost, the attitude control must be maintained. In this paper, by focusing on the attitude control with three CMGs, suitable steering laws are considered. In order to use the full angular momentum workspace of three CMGs, singularity problems occur more severely than four CMG case. Two steering laws for the four CMG pyramid configuration with one CMG failure are proposed; Inverse Kinematics Steering Logic (IKSL) and Forward And Backward Reaching Inverse Kinematics of CMGs. IKSL exactly solves the inverse kinematics of the system, whereas FABRIK uses a heuristic approach to finding an approximate solution of the inverse kinematics problem. Numerical simulations are performed to validate the effectiveness of the proposed steering laws as compared with the Singular Direction Avoidance (SDA) steering law.

Key Words: Spacecraft, Attitude control, CMG, Inverse Kinematics, FABRIK

Nomenclature

β	:	skew angle
$\boldsymbol{\theta}$:	gimbal angles
$\hat{oldsymbol{g}}_i$:	unit vector along gimbal axis of CMG-i
\boldsymbol{h}_i	:	angular momentum of CMG- <i>i</i>
$m{h}_{ m total}$:	total angular momentum of CMGs
$h_{ m w}$:	magnitude of wheel angular momentum
\boldsymbol{A}	:	Jacobian from gimbal rates to torque
$oldsymbol{ au}_{ ext{s}}$:	attitude control torque
Subscripts		-
0	:	initial
f	:	final
r	:	reference

1. Introduction

For communication and observation purposes, attitude control systems are needed to perform missions in space. Control moment gyros (CMGs) are momentum exchange devices to provide agile and precise attitude control of spacecraft without use of the fuel. Although they can produce a large output torque by a small input torque, they suffer singularity problems. CMGs are mainly classified into three categories: single gimbal control moment gyros (SGCMGs), double gimbal control moment gyros (DGCMGs), and variable speed control moment gyros (VSCMGs).¹⁾ Because of their simple mechanical structures, SGCMGs are often used for spacecraft. Because a SGCMG has only one degree of freedom, three or more SGCMGs are necessary for three-axis control. Usually an array of four or more CMGs is used to provide redundancy in the event of a failure. The most popular configuration is a pyramid-type SGCMG system (using four SGCMGs).²⁾³⁾ Merits of this configuration are redundancy and three-axis symmetry of output torque. While many researches have been conducted on its normal operation, limited researches have been presented⁴⁾⁵⁾ in the case where one CMG fails and the redundancy is lost. This paper will focus on these topics.

CMG arrays are subject to singularities, where a set of gimbal angles cannot realize the three-axis control torque. These singular states appear as surfaces in the momentum space of the CMG system. The redundancy of four CMGs allows the small gimbal motion to pass through the inner singular surfaces in the momentum space. However, in the case of three CMGs, the larger discontinuities in the gimbal angles often occur when crossing these surfaces. These issues may be avoided by reducing the angular momentum workspace not to encounter the singular surfaces, where the inverse calculation of the Jacobian matrix from the gimbal rates to three-axis control torque cannot be calculated. However, the research shows that for the commonly used skew angle of 54.7 degrees, to achieve singularity free operation, the workspace is severely limited when one CMG fails.⁴⁾ Although this restriction is relaxed by changing the skew angle, the skew angle is usually fixed to an optimal value for the four CMG configuration. Other research has investigated the fail case with magnetic torquers used in conjuction,⁵⁾ but the magnitude of the control torque is limited. To provide the agile control, the entire momentum workspace should be utilized without altering the skew angle or the use of additional actuators.

The spacecraft cannot easily be repaired and refilled. When one CMG fails, its wheel is spun down and the attitude control with the remaining CMGs becomes necessary. The current control methods depending on the redundancy sometimes cannot be applied to the failure case. In this paper, therefore, two steering laws are proposed to provide the control when one CMG in the pyramid-type SGCMG system fails: Inverse Kinematics Steering Logic (IKSL) and Forward And Backward Reaching Inverse Kinematics (FABRIK) steering law.⁶⁾ In IKSL, the exact gimbal angles are determined from the inverse kinematics of the system to realize a desired torque. When crossing the singular surfaces, discontinuities in the gimbal angles may give rise to large gimbal rates and momentary torque errors. Even in this case, this steering law is rather accurate and its logic does not have singularities. However, IKSL is computationally expensive and complex. On the other hand, the FABRIK steering law applies a heuristic method to solving the inverse kinematics of CMG system. Unlike IKSL which first finds all exact solutions to the inverse kinematics, FABRIK searches for only one approximate solution. It is an iterative method, where each iteration often provides an output torque close to the desired torque. Hence, the number of iterations provides a trade-off between accuracy and computation time. While it cannot give the same tracking performance as IKSL, it is comparably simple in its implementation.

The remainder of this paper is organized as follows: In Section 2, the spacecraft model is introduced with the pyramid configuration of four CMGs where one CMG fails and is removed. In Section 3, two new steering laws are introduced and the details of their algorithms are described. In Section 4, the results of the numerical simulations of the spacecraft attitude control with the proposed steering laws are shown and the characteristics of the simulation results are dicussed. In Section 5, the conclusions of the paper are presented.

2. Spacecraft Model

Here, an attitude control system using three CMGs shown in Fig. 1 is focused. This configuration assumes one CMG fails in the popular pyramid configuration of four CMGs.



Fig. 1. Configuration of three CMGs

By using the skew angle β and gimbal angle of CMG-*i* (*i*-th CMG), θ_i , the unit vector along the gimbal axis and that along the angular momentum of CMG-*i* are denoted \hat{g}_i and \hat{h}_i , respectively. These vectors are expressed as

$$\begin{bmatrix} \hat{\boldsymbol{g}}_1 & \hat{\boldsymbol{g}}_2 & \hat{\boldsymbol{g}}_3 \end{bmatrix} = \begin{bmatrix} s\beta & 0 & -s\beta \\ 0 & s\beta & 0 \\ c\beta & c\beta & c\beta \end{bmatrix},$$
(1)

$$\begin{bmatrix} \hat{\boldsymbol{h}}_1 & \hat{\boldsymbol{h}}_2 & \hat{\boldsymbol{h}}_3 \end{bmatrix} = \begin{bmatrix} -s_1 c\beta & -c_2 & s_3 c\beta \\ c_1 & -s_2 c\beta & -c_3 \\ s_1 s\beta & s_2 s\beta & s_3 s\beta \end{bmatrix}, \quad (2)$$

where $\sin \theta_i$, $\cos \theta_i$, $\sin \beta$, and $\cos \beta$ are abbreviated as s_i , c_i , $s\beta$, and $c\beta$, respectively. The magnitude of the angular momentum of each CMG is the same for all CMGs and is denoted by h_w . The total angular momentum of three CMGs, h_{total} , is given by

$$\boldsymbol{h}_{\text{total}} = h_{\text{w}} \left(\hat{\boldsymbol{h}}_1 + \hat{\boldsymbol{h}}_2 + \hat{\boldsymbol{h}}_3 \right). \tag{3}$$

The unit vector along the torque of CMG-*i* is denoted by $\hat{\tau}_i = \hat{g}_i \times \hat{h}_i$. The Jacobian matrix *A* from the gimbal rates to the

control torque is given by

$$\boldsymbol{A} = \begin{bmatrix} \hat{\boldsymbol{\tau}}_1 & \hat{\boldsymbol{\tau}}_2 & \hat{\boldsymbol{\tau}}_3 \end{bmatrix} = \begin{bmatrix} -c_1 c\beta & s_2 & c_3 c\beta \\ -s_1 & -c_2 c\beta & s_3 \\ c_1 s\beta & c_2 s\beta & c_3 s\beta \end{bmatrix}.$$
(4)

By using the Jacobian *A*, the attitude control torque τ_s generated by the CMGs is given by

$$\boldsymbol{\tau}_{\mathrm{s}} = -h_{\mathrm{w}}\boldsymbol{A}\dot{\boldsymbol{\theta}}, \quad \boldsymbol{\theta} = \begin{bmatrix} \theta_{1} \\ \theta_{2} \\ \theta_{3} \end{bmatrix}. \tag{5}$$

The gimbal rates of the CMGs, $\dot{\theta}$, can be calculated directly from Eq. (5),

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$$\dot{\theta} = -\frac{1}{h_{\rm w}} A^{-1} \tau_{\rm s}. \tag{6}$$

When det A = 0, A^{-1} cannot be calculated and the CMGs are in the singular state. In this paper, in order to avoid the singularity issues, $\dot{\theta}$ is obtained by using the inverse kinematics that calculates the gimbal angles from the total angular momentum of the CMGs.

3. Steering Laws

Although most steering laws for the attitude control by the CMGs have the singularity issues, inverse kinematics methods have no singularities because these methods calculate $\dot{\theta}$ from the gimbal angles θ . In the following section, two steering laws are introduced. One is a comparatively analytical and accurate method by a complex calculation. Another is a heuristic method by a simple calculation.

3.1. Inverse kinematics steering logic²⁾

Inverse kinematics steering logic (IKSL) uses the inverse kinematics of CMGs. Generally, the inverse kinematics provides the inputs from the given outputs. In the CMG case, outputs are total angular momentum of CMGs whereas the inputs are gimbal angles of CMGs. The solutions are numerically calculated because the analytical solution cannot be obtained.

3.1.1. Algorithm

As described above, the inverse kinematics of CMGs is to find $\boldsymbol{\theta}$ from the given $\boldsymbol{h}_{\text{total}}$. The elements of the given $\boldsymbol{h}_{\text{total}}$ is expressed by $\boldsymbol{h}_{\text{total}} = h_{\text{w}} \begin{bmatrix} h_{\text{x}} & h_{\text{y}} & h_{\text{z}} \end{bmatrix}^{T}$. The problem is to find the solution of the following equations:

$$-s_1c\beta - c_2 + s_3c\beta = h_{\rm x},\tag{7}$$

$$c_1 - s_2 c\beta - c_3 = h_y, (8)$$

$$s_1 s\beta + s_2 s\beta + s_3 s\beta = h_z. \tag{9}$$

From Eqs. (7)-(9), the following equation for s_2 and c_2 is obtained by eliminating s_1 , c_1 , s_3 , and c_3 as:

$$\left[\left(h_{y} + s_{2}c\beta \right)^{2} + \left(\frac{h_{x} + c_{2}}{c\beta} \right)^{2} \right] \left[\left(h_{y} + s_{2}c\beta \right)^{2} + \left(\frac{h_{z} - s_{2}s\beta}{s\beta} \right)^{2} \right]$$
$$= 4 \left(h_{y} + s_{2}c\beta \right)^{2} \tag{10}$$

This equation is reduced to an eighth-order polynomial equation for s_2 . Because the equation cannot be solved analytically, the solution for s_2 is obtained numerically. Once the solution for s_2 is obtained, the solutions for c_2 , s_1 , c_1 , s_3 , and c_3 are easily calculated from the following equations:

$$s_1^2 + c_1^2 = 1, (11)$$

$$s_2^2 + c_2^2 = 1, (12)$$

$$s_3^2 + c_3^2 = 1, (13)$$

$$s_1 = \frac{-(s_2c\beta + c_2 + h_x)s\beta + h_zc\beta}{2s\beta c\beta},\tag{14}$$

$$s_3 = \frac{(-s_2c\beta + c_2 + h_x)s\beta + h_zc\beta}{2s\beta c\beta},$$
 (15)

$$c_1 - c_3 = h_y + s_2 c\beta. (16)$$

The gimbal angle θ_i is uniquely calculated from each set of s_i and c_i , and θ has at most eight solutions.

3.1.2. Gimbal rate limitation

In the feedback attitude control, a reference quaternion and a reference angular velocity of the spacecraft are generated first. The attitude control torque τ_s is calculated from the difference between the current and the reference states. The time interval and the variation of the total angular momentum of CMGs at each interval are denoted by Δt and Δh_{total} , respectively. The target value of the total angular momentum \tilde{h}_{total} is given by

$$\tilde{\boldsymbol{h}}_{\text{total}} = \boldsymbol{h}_{\text{total}} + \Delta \boldsymbol{h}_{\text{total}} = \boldsymbol{h}_{\text{total}} - \boldsymbol{\tau}_{\text{s}} \Delta t.$$
(17)

Because the inverse kinematics has eight or fewer solutions, the selection among the obtained solutions is needed. The present gimbal angles and the solution of the inverse kinematics for \tilde{h}_{total} are denoted by θ and $\tilde{\theta}$, respectively. Here, $\|\tilde{\theta} - \theta\|$ is minimized to select the appropriate solution. The variation of the gimbal angle is calculated by $\Delta \theta = \tilde{\theta} - \theta$. If the CMG state is in the inner impassable singular surfaces, the ideal $\tilde{\theta}$ cannot be realized because $\Delta \theta$ becomes too large for one sampling interval. In such a case, by using the limit of $||\Delta \theta||$, $\Delta \theta_{\rm max}$, $\dot{\theta}$ is determined as follows:

$$\dot{\boldsymbol{\theta}} = \frac{1}{\Delta t} \min\left(\Delta \theta_{\max}, \|\Delta \boldsymbol{\theta}\|\right) \frac{\Delta \boldsymbol{\theta}}{\|\Delta \boldsymbol{\theta}\|}.$$
 (18)

When $\dot{\theta}$ is given by Eq. (18), θ does not reach $\tilde{\theta}$ in one sampling interval. Even in this case, IKSL helps the CMGs to pass through the inner impassable singular state.

3.2. FABRIK steering logic

In this subsection, a heuristic iterative method, Forward And Backward Reaching Inverse Kinematics (FABRIK),⁶⁾ is introduced and modified for the inverse kinematics of CMGs. In the case of IKSL, because the solutions are obtained directly from a complicated equation (8th order polynomial equation), the solutions are accurate but the procedure is complicated. Especially when the CMG configuration has additional degrees of freedom, it is rather difficult to select the best solution. Using FABRIK, the solutions are not always accurate but simple. FABRIK can calculate the solution easily in the same way even if the configuration has four or more CMGs.

3.2.1. Algorithm

A temporary angular momentum p_i is defined by the summation of the angular momentum of each CMG as follows:

$$\boldsymbol{p}_1 = \boldsymbol{0},\tag{19}$$

$$\boldsymbol{p}_2 = h_{\rm w} \hat{\boldsymbol{h}}_1, \tag{20}$$

$$\boldsymbol{p}_3 = h_{\rm w} \left(\hat{\boldsymbol{h}}_1 + \hat{\boldsymbol{h}}_2 \right), \tag{21}$$

$$\boldsymbol{p}_4 = h_{\rm w} \left(\hat{\boldsymbol{h}}_1 + \hat{\boldsymbol{h}}_2 + \hat{\boldsymbol{h}}_3 \right). \tag{22}$$

The initial values of p_0 and p_4 are set at **0** and \tilde{h}_{total} , respectively; $p_1 = 0, p_4 = \tilde{h}_{total}$. In FABRIK, these two equations are alternately substituted in the backward and forward procedures, and each procedure is calculated as follows: The distance between each p_i is firstly defined by $r_i = p_{i+1} - p_i$. First, let p_4 be \tilde{h}_{total} and the backward calculation is executed. The vector r_i is modified so that p_i is realized by the angular momentum h_i . The new distance r_i is calculated by projecting r_i onto an orthogonal plane to g_i and changing the size to the magnitude of angular momentum of each CMG, h_w . That is, r_i is modified as follows:

$$\boldsymbol{r}_{i} = h_{w} \hat{\boldsymbol{r}}_{i}, \quad \hat{\boldsymbol{r}}_{i} = \frac{\boldsymbol{r}_{i} - (\boldsymbol{r}_{i} \cdot \boldsymbol{g}_{i})\boldsymbol{g}_{i}}{\|\boldsymbol{r}_{i} - (\boldsymbol{r}_{i} \cdot \boldsymbol{g}_{i})\boldsymbol{g}_{i}\|}.$$
(23)

The gimbal angle of CMG-*i* is calculated from r_i . The difference angle between the calculated gimbal angle of CMG-i and the current one, θ_{idif} , is obtained from

$$\sin \theta_{i\text{dif}} = (\hat{\boldsymbol{h}}_i \times \hat{\boldsymbol{r}}_i) \cdot \hat{\boldsymbol{g}}_i, \qquad \cos \theta_{i\text{dif}} = \hat{\boldsymbol{h}}_i \cdot \hat{\boldsymbol{r}}_i. \tag{24}$$

If θ_{idif} is larger than the limited value, r_i is recalculated as follows:

$$\boldsymbol{r}_{i} = \begin{cases} \boldsymbol{r}_{i} & |\theta_{idif}| \le \theta_{\max} \\ h_{w} \left(c_{m} \hat{\boldsymbol{h}}_{i} + \operatorname{sign}(\theta_{idif}) s_{m} \hat{\boldsymbol{g}}_{i} \times \hat{\boldsymbol{h}}_{i} \right) & |\theta_{idif}| > \theta_{\max} \end{cases} (25)$$

where θ_{max} is the allowable magnitude of $\theta_{i\text{dif}}$ and $\sin \theta_{\text{max}}$ and $\cos \theta_{\text{max}}$ are abbreviated as s_{m} and c_{m} , respectively. Then, p_i is redefined as $p_{i+1} - r_i$. This calculation is executed from i = 3to i = 2. Second, let p_1 be 0 and the forward calculation is executed from i = 1 to i = 2. As shown in the backward procedure, r_i is calculated by projecting $p_{i+1} - p_i$ onto an orthogonal plane to $\hat{\boldsymbol{g}}_i$ and changing the size to the magnitude of angular momentum of each CMG, h_w . If the difference angle θ_{idif} is larger than the limited value, Eq. (25) is also applied in this procedure. Then, p_{i+1} is redefined as $p_i + r_i$. Therefore, p_i is calculated in the backward and forward procedure as follows:

Backward procedure :
$$p_i = p_{i+1} - r_i$$
 (26)
Forward procedure : $p_{i+1} = p_i + r_i$ (27)

Forward procedure :
$$\boldsymbol{p}_{i+1} = \boldsymbol{p}_i + \boldsymbol{r}_i$$
 (27)

By repeating the backward and forward procedures in a certain number of times, p_4 is finally calculated and it becomes almost close to the target. The angular momentum of each CMG-i is calculated from p_{i+1} and p_i , and the whole procedure of FAB-RIK is shown in Fig. 2.

3.2.2. Modification of initial θ

In this subsection, initial setting of θ is considered. FAB-RIK can get only one solution near the current gimbal angles because it searches the solution within the limit value from the current gimbal angles. In the singular state, it sometimes takes a lot of time to pass through the singular surface. In FABRIK, the selection of the initial gimbal angles is important to obtain the proper gimbal angle solution in an allowable number of iterations.

Here, the initial angular momentum is calculated from the modified gimbal angles $k_{ini}\theta$. The parameter k_{ini} is a constant value for changing the initial gimbal angles from θ , and in the case of $k_{ini} < 1$, the solution search is started from the smaller gimbal angles than the current ones. In the case of three CMGs, there are only a limited number of solutions since the configuration has no redundancy. Although the terminal gimbal state in the attitude maneuver is different from the initial one unless specifically devised, the terminal state sometimes becomes the same as the initial state in FABRIK with $k_{ini} < 1$. This is because the solution of θ is likely to be small in the case of $k_{ini} < 1$. Returning to the initial condition is desirable in the case of the repetition of the attitude maneuvers.



4. Numerical Simulations

In this section, maneuver simulations are executed in order to examine the capabilities of IKSL and FABRIK. For the comparison, a simple steering law named Singular Direction Avoidance (SDA)⁷⁾ is also applied.

4.1. Attitude control

The spacecraft attitude is expressed by Euler parameters. Euler parameters q is defined by the rotation angle θ_s around the Euler axis \hat{a} as follows:

$$\boldsymbol{q}\left(\theta_{\mathrm{s}},\boldsymbol{a}\right) = \begin{bmatrix} S\left(\boldsymbol{q}\right) \\ V(\boldsymbol{q}) \end{bmatrix} = \begin{bmatrix} \cos\frac{\theta_{\mathrm{s}}}{2} \\ \hat{\boldsymbol{a}}\sin\frac{\theta_{\mathrm{s}}}{2} \end{bmatrix},\tag{28}$$

where S(q) and V(q) refer to the scalar part and the vector part, respectively. In the simulations, the spacecraft is controlled by a PD control law so that its Euler parameters and angular velocity follow the reference Euler parameters q_r , and the reference angular velocity ω_r , respectively. Let q_r and ω_r be expressed by the half rotation time, t_f , \hat{a} , and θ_s as follows:

$$\omega_{\rm r}(t) = \begin{cases} \frac{\theta_{\rm sf}}{t_{\rm f}^2} \hat{\boldsymbol{a}}t & t < t_{\rm f} \\ \frac{2\theta_{\rm sf}}{t_{\rm f}} - \frac{\theta_{\rm sf}}{t_{\rm f}^2} \hat{\boldsymbol{a}}t & t_{\rm f} < t < 2t_{\rm f} \\ \boldsymbol{0} & 2t_{\rm f} < t \end{cases}$$
(29)

$$\dot{\boldsymbol{q}}_{\mathrm{r}}(t) = \frac{1}{2} \boldsymbol{q}_{\mathrm{r}}(t) \otimes \boldsymbol{\omega}_{\mathrm{r}}(t), \qquad (30)$$

where \otimes denotes a quaternion multiplication. An example of time histories of q_r and ω_r is shown in Fig. 3 where t_f , \hat{a} , and θ_s are set at the values in Table 1.



The proportional gain and the derivative gain are described by k_p and k_d , respectively. The attitude control torque τ_s is defined by the error of the Euler parameters q_e and the error of the angular velocity ω_e as follows:

$$\boldsymbol{\tau}_{\rm s} = -k_{\rm p} V(\boldsymbol{q}_{\rm e}) - k_{\rm d} \boldsymbol{\omega}_{\rm e}, \qquad (31)$$

where

$$\boldsymbol{q}_{\mathrm{e}} = \boldsymbol{q}_{\mathrm{r}}^{\dagger} \otimes \boldsymbol{q}, \qquad (32)$$

$$\omega_{\rm e} = \omega - \omega_{\rm r}, \qquad (33)$$

and q_r^{\dagger} denotes the conjugate quaternion of q_r . In the proposed steering laws, IKSL and FABRIK, the angular momentum command \tilde{h}_{total} is given by Eq. (17).

In order to compare the performances of the steering laws in the singular state, a tracking maneuver is designed so that the total angular momentum passes through an impassable singular surface. The moment of inertia of the spacecraft, J, is set as follows:

$$\boldsymbol{J} = \begin{bmatrix} 0.5541 & 0.0130 & 0.0183 \\ 0.0130 & 0.5447 & -0.0149 \\ 0.0183 & -0.0149 & 0.6289 \end{bmatrix} [\text{kgm}^2]. \quad (34)$$

The parameters of the simulations are specified in Table 1. 4.2. SDA steering logic

The SDA steering logic is also tested in the simulations. Let the singular value decomposition of matrix A be expressed by

$$A = USV^T. (35)$$

In SDA, by using matrices U, S, and V, the inverse matrix of matrix A is calculated as follows:

$$\boldsymbol{A}_{\mathrm{SDA}}^{-1} = \boldsymbol{V}\boldsymbol{S}_{\mathrm{SDA}}^{-1}\boldsymbol{U}^{T}.$$
 (36)

Table 1. Parameters of the simulation				
Items	Values			
Moment of inertia	J			
Wheel angular momentum	$h_{\rm w} = 0.0576$ [Nms]			
Skew angle of each CMG	$\beta = 45 \text{ [deg]}$			
Initial gimbal angles	$\theta = [-45, 0, 45]^T$ [deg]			
Eular axis	$\hat{\boldsymbol{a}} = [-2/3, -2/3, -1/3]^T$			
Proportional gain	$k_{\rm p} = 10 [{\rm Nm}]$			
Derivative gain	$k_{\rm d} = 5 [\rm Nms/rad]$			
Initial Euler angle	$\theta_{s0} = 0 [deg]$			
Final Euler angle	$\theta_{\rm sf} = 40 [\rm deg]$			
Half rotation time	$t_{\rm f} = 10 [\rm s]$			
Maximum gimbal rate	$\dot{\theta}_{\rm max} = 2 [\rm rad/s]$			
Time interval	$\Delta t = 0.01[s]$			
Parameter in SDA	$\alpha_0 = 0.1$			
Parameter in SDA	$k_{\sigma} = 10$			
Parameter in IKSL	$\Delta \theta_{\rm max} = 0.02 [\rm rad]$			
Parameter in FABRIK	$k_{\rm ini} = 0.8$			
Parameter in FABRIK	$\theta_{\text{max}} = 0.02[\text{rad}]$			

In the above equation, S_{SDA}^{-1} is calculated as follows:

$$S_{\text{SDA}}^{-1} = \text{diag}\left(\frac{1}{s_{11}}, \frac{1}{s_{22}}, \frac{s_{33}}{s_{33}^2 + \alpha}\right),$$
 (37)

where s_{ii} means the singular value of matrix A, that is, the (i, i)th component of matrix S, and the inequality $s_{11} \ge s_{22} \ge s_{33}$ is assumed. The positive parameter α avoids the sigularity of inverse matrix A^{-1} in the case of singular states, and is given by

$$\alpha = \alpha_0 e^{-k_\sigma s_{33}^2},\tag{38}$$

where α_0 and k_{σ} are positive constants.

The torque errors are produced by the parameter α in the singular direction expressed by the third column of matrix U and its effects become larger near the singular surface. On the singular surface, the gimbal rates become zeros in the singular direction, and thus, passing through the singular surface sometimes becomes difficult in SDA.

4.3. Simulation results

Figures 4 - 6 show the simulation results of SDA, IKSL, and FABRIK, respectively. In each figure, the first subfigure shows vector part of the Euler parameters V(q). The second shows vector part of the error Euler parameters $V(q_e)$. The third shows angular velocity ω . The fourth shows gimbal angles θ . The fifth shows gimbal angle rates $\dot{\theta}$. The sixth shows the condition number of A.

In the case of SDA in Fig. 4, the condition number shows that the CMGs encounter a singular state at t = 10 [s] and cannot escape until t = 25 [s]. In the singular state, the gimbal angle motion is suppressed and it takes a longer time to escape from the singular state. While the CMGs are stuck in the singular state, small torque errors resulting from parameter α in the singular direction accumulate, which makes the attitude error and the angular velocity error larger than those of other cases.

In the case of IKSL in Fig. 5, the gimbal angles move rapidly at t = 9 [s] and t = 11 [s]. From the condition number, the CMGs encounter the singular state at these times but little time is spent in the singular state. Although momentary errors are observed in the angular velocity at these timings of the singular state, IKSL is best able to follow the reference trajectory with the smallest peak errors.

In the case of FABRIK in Fig. 6, the condition number shows that the CMGs are not close to the singular state. The gimbal angle motion is visibly smoother and the gimbal angle rates are also small. Although the attitude error in FABRIK is as large as that of SDA, the gimbal angle rates are much smaller than those of SDA.

All steering laws produce the identical motion until a singular surface is encountered. For this trajectory, IKSL and FAB-RIK can return the gimbal angles to their initial state. Many other trajectories have been tested by FABRIK with $k_{ini} < 1$, and in many cases, the final gimbal angles return to the initial state though they do not always return to the initial one. These characteristics are regarded as one of the merits of FABRIK.

To summarize the performances of the steering laws, IKSL produced the best results. However, IKSL needs much more computations than the other methods. Average and maximum computation time among these steering laws are shown in Table 2 when they are run on MATLAB with an i7-6700 CPU. In this table, the number of the iterations in FABRIK is 10 which is also used in the simulations. As shown in Table 2, the computation time of IKSL is almost four times larger than that of FABRIK, and is ten times more larger than that of SDA.

Table 2. Time for steering laws				
Steering law	Average time $[\mu s]$	Maximum time $[\mu s]$		
SDA	13.82	52.28		
IKSL	221.97	523.12		
FABRIK	54.56	138.81		



Fig. 4. Attitude control simulation (SDA)



5. Conclusions

This paper investigates the attitude control of spacecraft using three CMGs where one CMG fails in the pyramid configuration of four CMGs. Two steering laws based on the inverse kinemtics which calculates the gimbal angles of the CMGs from the total angular momentum are proposed; Inverse Kinematics Steering Logic (IKSL) and Forward And Backward Reaching Kinematics (FABRIK). IKSL is a method to obtain exact gimbal angle solutions from an eighth-order polynomial equation. The method realizes accurate attitude motion, but the computation burden is larger than FABRIK. On the other hand, FAB-RIK is a heuristic method to obtain the approximate solution by an iterative procedure. Some modifications are added to original FABRIK to be suitable for the inverse kinematics of the CMGs. Although the accuracy of the attitude motion is inferior to that of IKSL, FABRIK is easy in implementation and the computation burden is also less than IKSL. These steering laws are examined by numerical simulations in comparison with the Singular Direction Avoidance steering law (SDA). The simulation results show the validity of the proposed steering laws in escaping from the singular state.

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